

## Imposition

Positioning of a number of pages on a single press sheet

## Dummy

- Layout for a job that will be folded
  - Shows correct imposition
  - Pages are numbered

## Folds

- Parallel
  - Accordion
- French/right angle

## Signature

- Four or more pages that, when folded and bound together, become a book or a part of a book
- Adjacent or companion pages - page numbers total one more than total pages in the book



## Covers

- Self-cover
  - same stock as the book, carries page #1
- Plus-cover
  - separate from the body of the book, heavier

## Sheet fed Press Impositions

- Planning
  - Plan for fewest plates, makereadies and impressions

## Job forms

- One-up - one job printed on one side of the sheet using one plate, i.e. 8 1/2 x 11 letterhead
- Step and repeat - same image duplicate two or more times
  - 8 up form - strip eight identical negatives or step down the plate

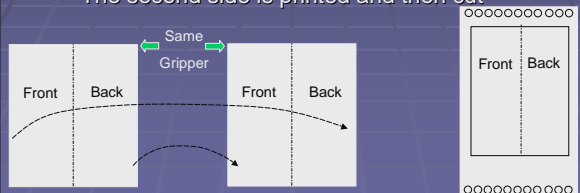
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## Job forms

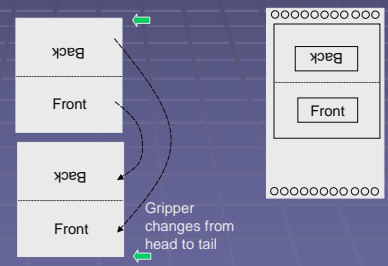
- Combination - a number of different jobs are ganged on a single plate and cut apart after printing
  - Layout must insure job can be cut apart
  - Layout should consider quantity for each size job
- Sheetwise
  - Each side of a double sided sheet is printed from a single plate, the sheet is turned over between runs
  - Also called work and back, print and back, backed up, and front and back

## Job forms

- Work and turn - a single plate carries the front and back of the same sheet
  - One side is printed and the sheet is turned over maintaining the same gripper edge
  - The second side is printed and then cut



- Work and tumble - same as work and turn except the sheet is flopped head to tail



## Imposition Software

- SenicSoft Preps